

FULL FUSE

Segment	Rate/Hr	Temp	Hold
1	300	1100	10
2	500	1465	5
3	1000	950	60
4	150	800	10

TACK FUSE

Segment	Rate/Hr	Temp	Hold
1	300	1365	10
2	1000	950	60
3	150	800	10

SLUMPING - SMOOTH TEXTURE

Segment	Rate/Hr	Temp	Hold
1	300	1265	10
2	1000	950	60
3	150	800	10

SLUMPING - KEEPING EMBOSSED TEXTURE

Segment	Rate/Hr	Temp	Hold
1	300	1200	20
2	1000	950	60
3	150	800	10