



Spectrum Glass presents: The System 96® Glass Craft Program

Project Guide

Aventurine Green & Clear Holiday Tree PROJECT BASE

Glass Cutting: **none or minimal**

Firing: **contour fuse, slump** (optional)

Decorating a tree for the holidays has never been easier — or more fun! The pre-cut base of dazzling Aventurine brings its own festive glow, then it's up to you to develop a sense of style — a "personality" — for your tree.



This project is designed to be two layers, so begin by stacking the Clear tree Base **on top** of the Aventurine tree Base. (When fused, this magnifies the sparkle of the Aventurine adding depth and providing a protective top surface.)

Decorate as desired. Opals and Black-based dichroic colors show best. (Showing: garland being created with small nipped pieces of dichro alternating with nipped Red Noodle bits.)

Fire using the Firing Schedule below. If slumping, position fused Tree on top of Firelite Forms mold #3541 (above) and re-fire using the Slumping schedule below.

Materials We Used

Base: Holiday Tree Project Base-Pack

Rods: White and Red Opal

Noodle: Red Opal

Dichro*: Gold on Black (2-in square)

**Examples shown use delicate, uncapped dichroic accents and are best used only as decorative display dishes.*



Sample at left is slumped and features multi-colored Rod Dots and Rainbow (on Clear) Dichro Wavy Sticks as garland.

Insert a copper or hi-temp wire at the top between the Aventurine and Clear layers to make a hanging decoration as shown in sample at right. Sample also features a White Star CutUp™ and Gold on Black Dichroic Wavy Sticks as garland.

Variations

- Use medium White Frit with spots of Opal Red for cranberries to make an old-fashioned popcorn string.

6-Segment Firing Schedule

Segment	Ramp (°F per Hour)	Goal Temp (° F)	Hold Time (Minutes)
1	300	1150	30
2	200	1370	20
3	400	1425	5
4	9999*	950	60
5	150	800	10
6	300	100	0

6-Segment Slumping Schedule

Segment	Ramp (°F per Hour)	Goal Temp (° F)	Hold Time (Minutes)
1	150	300	15
2	300	1100	20
3	150	1235	20
4	400	950	60
5	150	800	10
6	300	100	0